

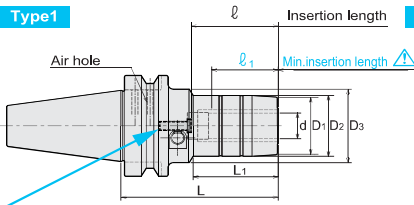


PHC-A

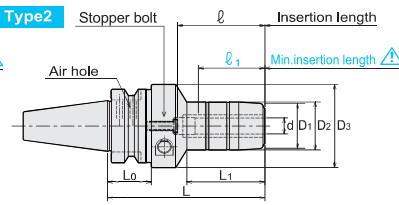
Power Hydro Chuck

Hydro chuck with collet holder flexibility. Suitable for high precision cutting.

Type1



Type2

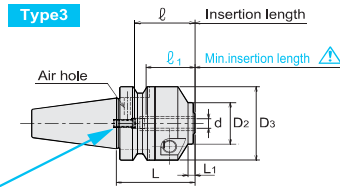


! Hex-head screws with sealed thread (included) are necessary to plug the air holes for coolant through operation. For details on installing the hex head screws, please refer to the instruction manual in the screws' packaging.

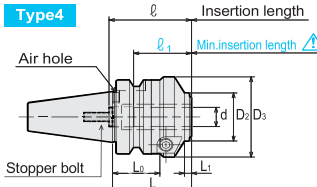
Caution

Strictly keep the min insertion length.

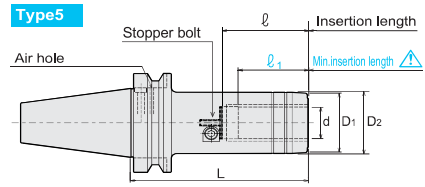
Type3



Type4



Type5



Stopper bolt

For PHC03A & PHC04A a stopper bolt cannot be used.

Model	Hex wrench size for stopper bolt
PHC06A ~ 08A	2.5mm
PHC09A ~ 32A	3mm

Caution

★ : Take caution against A.T.C. arm and tool magazine interference.

Code	Model	Type	d	L	L1	D1	D2	D3	L0	l	l1	Max. min ⁻¹	kg	Wrench (Option)
3930 01103045	BT30 -PHC03A - 45	3	3	45	4	—	24	46	—	—	18	40,000	0.6	L-4T
3930 01103060	- 60	1	3	60	19.8	—	24	46	—	27	18	40,000	0.7	
3930 01103090	- 90	1	3	90	44.8	—	24	46	—	52	18	38,000	0.8	
3930 01104045	-PHC04A - 45	3	4	45	4	—	25	46	—	—	24	40,000	0.6	
3930 01104065	- 65	1	4	65	25.1	—	25	46	—	29	24	40,000	0.7	
3930 01104090	- 90	1	4	90	45.1	—	25	46	—	49	24	38,000	0.8	
3930 01106045	-PHC06A - 45	3	6	45	4	—	26	46	—	34	29	40,000	0.6	
3930 01106075	- 75	1	6	75	30	24	26	46	—	34	29	40,000	0.7	
3930 01107045	-PHC07A - 45	3	7	45	4	—	28	46	—	34	29	40,000	0.6	
3930 01107075	- 75	1	7	75	30	26	28	46	—	34	29	38,000	0.8	
3930 01108045	-PHC08A - 45	3	8	45	4	—	28	46	—	34	29	40,000	0.6	
3930 01108075	- 75	1	8	75	30	26	28	46	—	34	29	38,000	0.8	
3930 01109045	-PHC09A - 45	3	9	45	4	—	30	46	—	45	33	40,000	0.6	
3930 01109090	- 90	1	9	90	46	28	30	46	—	55	40	36,000	0.8	
3930 01109105	- 105	2	9	105	44	28	30	52	40	50	40	29,000	1.2	
3930 01110045	-PHC10A - 45	3	10	45	4	—	30	46	—	45	33	40,000	0.6	
3930 01110090	- 90	1	10	90	46	28	30	46	—	55	40	36,000	0.8	
3930 01110105	- 105	2	10	105	44	28	30	52	40	50	40	29,000	1.2	
3930 01111045	-PHC11A - 45	3	11	45	4	—	30	46	—	45	33	39,000	0.6	
3930 01111090	- 90	1	11	90	46	30	32	46	—	55	40	34,000	0.9	
3930 01111105	- 105	2	11	105	45	30	32	52	40	50	40	30,000	1.1	
3930 01112045	-PHC12A - 45	3	12	45	4	—	30	46	—	45	33	38,000	0.6	
3930 01112090	- 90	1	12	90	46	30	32	46	—	55	40	33,000	0.9	
3930 01112105	- 105	2	12	105	45	30	32	52	40	50	40	29,000	1.1	
3930 01113045	-PHC13A - 45	4	13	45	4	—	30	50	27	45	33	37,000	0.6	
3930 01113090	- 90	1	13	90	48	34	36	46	—	55	40	33,000	0.9	
3930 01113105	- 105	2	13	105	46	34	36	52	40	50	40	28,000	1.2	
3930 01114045	-PHC14A - 45	4	14	45	4	—	30	50	27	45	33	36,000	0.6	
3930 01114090	- 90	1	14	90	48	34	36	46	—	55	40	31,000	1.0	
3930 01114105	- 105	2	14	105	46	34	36	52	40	50	40	27,000	1.2	
3930 01115045	-PHC15A - 45	4	15	45	4	—	30	50	27	45	33	35,000	0.6	
3930 01115090	- 90	1	15	90	48	36	38	46	—	55	40	31,000	1.0	
3930 01115105	- 105	2	15	105	46	36	38	52	40	50	40	27,000	1.2	
3930 01116045	-PHC16A - 45	4	16	45	4	—	30	50	27	45	33	34,000	0.6	
3930 01116090	- 90	1	16	90	48	36	38	46	—	55	40	30,000	1.0	
3930 01116105	- 105	2	16	105	46	36	38	52	40	50	40	26,000	1.2	
3930 01118090	NEW -PHC18A - 90	1	18	90	49	38	40	46	—	50	40	28,000	1.0	L-4T
3930 01120090	-PHC20A - 90	1	20	90	49	40	42	46	—	50	40	27,000	1.0	
3930 01120120	- 120	1	20	120	69	40	42	46	—	70	40	22,000	1.3	
3930 01125090	NEW -PHC25A - 90	2	25	90	30	50	52	68	32	60	50	11,000	1.5	
3930 01132100	NEW -PHC32A -100	2	32	100	40	58	60	73	32	75	65	8,000	1.7	
3930 01303065	BT40 -PHC03A - 65	1	3	65	19.8	—	24	46	—	27	18	20,000	1.2	
3930 01303090	- 90	1	3	90	44.8	—	24	46	—	52	18	20,000	1.3	
3930 01304070	-PHC04A - 70	1	4	70	25.1	—	25	46	—	29	24	20,000	1.3	
3930 01304090	- 90	1	4	90	45.1	—	25	46	—	49	24	20,000	1.3	
3930 01306075	-PHC06A - 75	1	6	75	30	24	26	46	—	34	29	20,000	1.3	
3930 01306105	- 105	1	6	105	41	24	26	46	—	45	29	20,000	1.5	

Code	Model	Type	d	L	L ₁	D ₁	D ₂	D ₃	L ₀	ℓ	ℓ ₁	Max. min ⁺	kg	Wrench (Option)
3930 01307075	BT40 -PHC07A - 75	1	7	75	30	26	28	46	—	34	29	20,000	1.3	L-4T
3930 01307105	- 105	1	7	105	41	26	28	46	—	45	29	20,000	1.4	
3930 01308075	-PHC08A - 75	1	8	75	30	26	28	46	—	34	29	20,000	1.3	
3930 01308105	- 105	1	8	105	41	26	28	46	—	45	29	20,000	1.6	
3930 01309090	-PHC09A - 90	1	9	90	44	28	30	52	—	50	40	20,000	1.4	
3930 01309120	- 120	1	9	120	64	28	30	52	—	70	40	20,000	1.7	
3930 01310090	-PHC10A - 90	1	10	90	44	28	30	52	—	50	40	20,000	1.4	
3930 01310120	- 120	1	10	120	64	28	30	52	—	70	40	20,000	1.7	
3930 01311090	-PHC11A - 90	1	11	90	45	30	32	52	—	50	40	20,000	1.4	
3930 01311120	- 120	1	11	120	65	30	32	52	—	70	40	20,000	1.7	
3930 01312090	-PHC12A - 90	1	12	90	45	30	32	52	—	50	40	20,000	1.4	
3930 01312120	- 120	1	12	120	65	30	32	52	—	70	40	20,000	1.7	
3930 01313090	-PHC13A - 90	1	13	90	46	34	36	52	—	50	40	20,000	1.5	
3930 01313120	- 120	1	13	120	66	34	36	52	—	70	40	20,000	1.8	
3930 01314090	-PHC14A - 90	1	14	90	46	34	36	52	—	50	40	20,000	1.5	
3930 01314120	- 120	1	14	120	66	34	36	52	—	70	40	20,000	1.8	
3930 01315090	-PHC15A - 90	1	15	90	46	36	38	52	—	50	40	20,000	1.5	
3930 01315120	- 120	1	15	120	66	36	38	52	—	70	40	20,000	1.8	
3930 01316090	-PHC16A - 90	1	16	90	46	36	38	52	—	50	40	20,000	1.5	
3930 01316120	- 120	1	16	120	66	36	38	52	—	70	40	20,000	1.8	
3930 01318090	NEW -PHC18A - 90	1	18	90	49	38	40	46	—	50	40	20,000	1.5	
3930 01318120	NEW - 120	1	18	120	69	38	40	46	—	70	40	20,000	1.8	
3930 01320090	-PHC20A - 90	1	20	90	49	40	42	46	—	50	40	20,000	1.5	
3930 01320120	- 120	1	20	120	69	40	42	46	—	70	40	20,000	1.8	
3930 01325105	-PHC25A - 105	1	25	105	59	50	52	62	—	60	50	20,000	2.1	L-5T
3930 01325135	- 135	1	25	135	79	50	52	62	—	80	50	20,000	2.5	
3930 01332120	-PHC32A - 120	5	32	120	—	60	62	—	—	75	65	20,000	2.6	
3930 01332150	- 150	5	32	150	—	60	62	—	—	80	65	20,000	3.2	
3930 01506090	BT50 -PHC06A - 90	1	6	90	30	24	26	46	—	34	29	15,000	3.9	L-4T
3930 01506120	- 120	1	6	120	41	24	26	46	—	45	29	15,000	4.1	
3930 01506150	- 150	1	6	150	41	24	26	46	—	45	29	15,000	4.4	
3930 01507090	-PHC07A - 90	1	7	90	30	26	28	46	—	34	29	15,000	3.9	
3930 01507120	- 120	1	7	120	41	26	28	46	—	45	29	15,000	4.1	
3930 01507150	- 150	1	7	150	41	26	28	46	—	45	29	15,000	4.5	
3930 01508090	-PHC08A - 90	1	8	90	30	26	28	46	—	34	29	15,000	3.9	
3930 01508120	- 120	1	8	120	41	26	28	46	—	45	29	15,000	4.1	
3930 01508150	- 150	1	8	150	41	26	28	46	—	45	29	15,000	4.5	
3930 01509105	-PHC09A - 105	1	9	105	44	28	30	52	—	50	40	15,000	4.0	
3930 01509135	- 135	1	9	135	64	28	30	52	—	70	40	15,000	4.3	
3930 01509165	- 165	1	9	165	64	28	30	52	—	70	40	15,000	4.7	
3930 01510105	-PHC10A - 105	1	10	105	44	28	30	52	—	50	40	15,000	4.1	
3930 01510135	- 135	1	10	135	64	28	30	52	—	70	40	15,000	4.3	
3930 01510165	- 165	1	10	165	64	28	30	52	—	70	40	15,000	4.7	
3930 01511105	-PHC11A - 105	1	11	105	45	30	32	52	—	50	40	15,000	4.1	
3930 01511135	- 135	1	11	135	65	30	32	52	—	70	40	15,000	4.3	
3930 01511165	- 165	1	11	165	65	30	32	52	—	70	40	15,000	4.7	
3930 01512105	-PHC12A - 105	1	12	105	45	30	32	52	—	50	40	15,000	4.1	
3930 01512135	- 135	1	12	135	65	30	32	52	—	70	40	15,000	4.3	
3930 01512165	- 165	1	12	165	65	30	32	52	—	70	40	15,000	4.7	
3930 01513105	-PHC13A - 105	1	13	105	46	34	36	52	—	50	40	15,000	4.2	
3930 01513135	- 135	1	13	135	66	34	36	52	—	70	40	15,000	4.4	
3930 01513165	- 165	1	13	165	66	34	36	52	—	70	40	15,000	4.8	
3930 01514105	-PHC14A - 105	1	14	105	46	34	36	52	—	50	40	15,000	4.2	
3930 01514135	- 135	1	14	135	66	34	36	52	—	70	40	15,000	4.4	
3930 01514165	- 165	1	14	165	66	34	36	52	—	70	40	15,000	4.8	
3930 01515105	-PHC15A - 105	1	15	105	46	36	38	52	—	50	40	15,000	4.1	L-5T
3930 01515135	- 135	1	15	135	66	36	38	52	—	70	40	15,000	4.4	
3930 01515165	- 165	1	15	165	66	36	38	52	—	70	40	15,000	4.8	
3930 01516105	-PHC16A - 105	1	16	105	46	36	38	52	—	50	40	15,000	4.1	
3930 01516135	- 135	1	16	135	66	36	38	52	—	70	40	15,000	4.4	
3930 01516165	- 165	1	16	165	66	36	38	52	—	70	40	15,000	4.8	
3930 01520105	-PHC20A - 105	1	20	105	49	40	42	46	—	50	40	15,000	4.1	
3930 01520135	- 135	1	20	135	69	40	42	46	—	70	40	15,000	4.4	
3930 01520165	- 165	1	20	165	69	40	42	46	—	70	40	15,000	4.7	
3930 01525120	-PHC25A - 120	1	25	120	59	50	52	62	—	64	50	15,000	4.7	
3930 01525150	- 150	1	25	150	79	50	52	62	—	80	50	15,000	5.2	
3930 01525165	- 165	1	25	165	79	50	52	62	—	80	50	15,000	5.5	
3930 01532135	-PHC32A - 135	5	32	135	—	60	62	—	—	75	65	15,000	5.2	
3930 01532165	- 165	5	32	165	—	60	62	—	—	80	65	15,000	5.8	

- Cutting tool shank must be within tolerances specified below ;
Shank diameter less than 6mm : Within h6 tolerance
Shank diameter 6mm and over : Within h7 tolerance
h6 or 0/-0.01 tolerance is recommended when newly making a cutting tool.
- PHC12A and PHC20A have pin holes for collet with stopper pin on its body.
- Hex-head screws (included) are necessary to plug air hole for center through coolant feed.
- For PHC03A & PHC04A, the length adjustment unit cannot be used.
- On 3mm and 4mm chuck models there may be leaking from the inner diameter slit when using center through coolant.

Inch size upon request

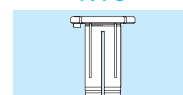
Ordering Example

BT50 - PHC12A - 135

Shank size (d) I.D. Projection length (L)

PHS Collet

P. 78



Hex. wrench

P. 81

