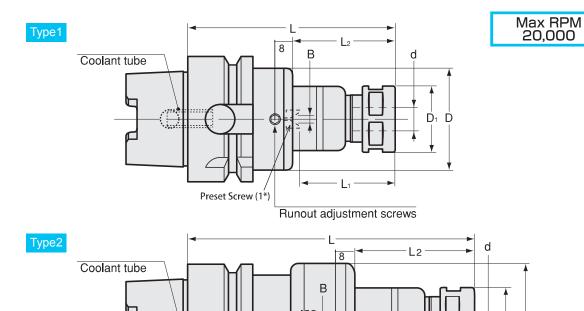


HDZ

"R" Zero Holder

Runout accuracy of the cutting edge can be adjusted as closely as to zero.



Coolant tube is included

Runout adjustment screws

Unit : Metric

Code		Model		Туре	d	L	L1	L2	В	D	D1	LO	kg	Nut	Collet	Spanner	Wrench
5650 13007075	HSK40A	-HDZ07	-75	1	0.5 ~ 7.0	75	22 ~ 38	39	0~4	34	23	_	0.4				
5650 13007090			-90	1	0.5 ~ 7.0	90	22 ~ 49	54	0 ~ 4	34	23	_		HDP-07A	FDC-07	S-0	L-3T
5650 13007120			-120	1	0.5 ~ 7.0	120	22 ~ 49	84	0 ~ 4	34	23	_	0.5				
5650 13009090		-HDZ09	-90	2	2.5 ~ 9.0	90	27 ~ 46	34	0 ~ 4	41	26	35	0.6	HDP-09	FDC-09	S-1L	L-3T
5650 13009120			-120	2	2.5 ~ 9.0	120	27 ~ 61	64	0 ~ 4	41	26	35		HDF-09	1 00-09	O-IL	L-31
5650 13012090		-HDZ12	-90	2	2.5 ~ 12.0	90	33 ~ 51	30	0~5	52	32	35	0.8				
5650 13012120			-120	2	2.5 ~ 12.0	120	33 ~ 74	60	0~5	52	32	35	1.0	HDP-09	FDC-12	S-3L	L-4T
5650 13012150			-150	2	2.5 ~ 12.0	150	33 ~ 74	90	0 ~ 5	52	32	35	1.1				
5650 13016090		-HDZ16	-90	2	3.5 ~ 16.0	90	38 ~ 54 (38 ~ 51)	30	0~6	56	36	35	0.9	HDP-16	FDC-16	S-4L	L-4T
5650 13016120			-120	2	3.5 ~ 16.0	120	38 ~ 72	60	0~6	56	36	35	1.1				
5650 13016150			-150	2	3.5 ~ 16.0	150	38 ~ 86	90	0~6	56	36	35					
5650 14007075	HSK50A	-HDZ07	-75	1	0.5 ~ 7.0	75	22 ~ 32	33	0 ~ 4	41	23	_	0.6				
5650 14007090			-90	1	0.5 ~ 7.0	90	22 ~ 45	48	0 ~ 4	41	23	_	0.7	HDP-07A	FDC-07	S-0	L-3T
5650 14007120			-120	1	0.5 ~ 7.0	120	22 ~ 45	78	0 ~ 4	41	23	_	8.0				
5650 14009075		-HDZ09	-75	1	2.5 ~ 9.0	75	27 ~ 31	33	0 ~ 4	41	26	_	0.6				
5650 14009090			-90	1	2.5 ~ 9.0	90	27 ~ 47	48	0~4	41	26	_	0.7	HDP-09	FDC-09	S-1L	L-3T
5650 14009120			-120	1	2.5 ~ 9.0	120	27 ~ 61	78	0 ~ 4	41	26	_	8.0				
5650 14012090		-HDZ12	-90	2	2.5 ~ 12.0	90	33 ~ 42	23	0~5	52	32	42	1.0				
5650 14012120			-120	2	2.5 ~ 12.0	120	33 ~ 71	53	0~5	52	32	42	1.2	HDP-12	FDC-12	S-3L	L-4T
5650 14012150			-150	2	2.5 ~ 12.0	150	33 ~ 74	83	0~5	52	32	42	1.4				
5650 14016090		-HDZ16	-90	2	3.5 ~ 16.0	90	38 ~ 50 (38 ~ 47)	23	0 ~ 6	56	36	42	1.1	HDP-16	FDC-16	S-4L	L-4T
5650 14016120			-120	2	3.5 ~ 16.0	120	38 ~ 65	53	0~6	56	36	42	1.3				
5650 14016150			-150	2	3.5 ~ 16.0	150	38 ~ 86	83	0~6	56	36	42	1.5				

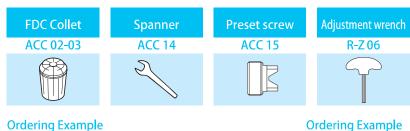
Preset Screw (1*)

Unit : Me	

Code		Model			Туре	d	L	L1	L2	В	D	D1	LO	kg	Nut	Collet	Spanner	Wrench
5650 75007075	HSK63A	-HDZ07	-75	-H	1	0.5 ~ 7.0	75	22 ~ 35	33	0 ~ 4	41	23	_	0.9				
5650 75007090			-90	-H	1	0.5 ~ 7.0	90	22 ~ 45	48	0 ~ 4	41	23	_	0.9	HDP-07A	FDC-07	S-0	L-3T
5650 75007120			-120	-H	1	0.5 ~ 7.0	120	22 ~ 45	78	0 ~ 4	41	23	_	1.0				
5650 75009075		-HDZ09	-75	-H	1	2.5 ~ 9.0	75	27 ~ 34 (27 ~ 31)	33	0 ~ 4	45	26	_	0.9		FB 0 00	0.41	
5650 75009090			-90	-H	1	2.5 ~ 9.0	90	27 ~ 42	48	0 ~ 4	45	26	_	1.0	HDP-09	FDC-09	S-1L	L-3T
5650 75009120			-120	-H	1	2.5 ~ 9.0	120	27 ~ 57	78	0 ~ 4	45	26	_	1.1				
5650 75012090		-HDZ12	-90	-H	1	2.5 ~ 12.0	90	33 ~ 48 (33 ~ 45)	44	0 ~ 5	52	32	_	1.1		ED 0 40	0.01	
5650 75012120			-120	-H	1	2.5 ~ 12.0	120	33 ~ 69	74	0 ~ 5	52	32	_	1.3	HDP-12	FDC-12	S-3L	L-4T
5650 75012150			-150	-H	1	2.5 ~ 12.0	150	33 ~ 69	104	0 ~ 5	52	32	_	1.4				
5650 75016090		-HDZ16	-90	-H	2	3.5 ~ 16.0	90	38 ~ 48 (38 ~ 45)	28	0~6	56	36	42	1.3	HDP-16	FDC-16	S-4L	L-4T
5650 75016120			-120	-H	2	3.5 ~ 16.0	120	38 ~ 62	58	0~6	56	36	42	1.5				
5650 75016150			-150	-H	2	3.5 ~ 16.0	150	38 ~ 82	88	0~6	56	36	42	1.7				
5650 75122120		-HDZ22A	-120	-H	2	3.5 ~ 22.0	120	47 ~ 63	49	0 ~ 8	69	46	42	2.0	HDP-22	FDC-22	S-5L	L-6T
5650 75122150			-150	-H	2	3.5 ~ 22.0	150	47 ~ 93	79	0~8	69	46	42	2.3	ПDP-22	FDC-22	3-3L	L-01
5650 77007075	HSK100A	-HDZ07	-75	-H	1	0.5 ~ 7.0	75	22 ~ 27	26	0 ~ 4	41	23	_	2.3				
5650 77007090			-90	-H	1	0.5 ~ 7.0	90	22 ~ 45	41	0 ~ 4	41	23	_	2.3	HDP-07A	FDC-07	S-0	L-3T
5650 77007120			-120	-H	1	0.5 ~ 7.0	120	22 ~ 45	71	0 ~ 4	41	23	_	2.4				
5650 77009075		-HDZ09	-75	-H	1	2.5 ~ 9.0	75	27 ~ 28	26	0 ~ 4	45	26	_	2.3				
5650 77009090			-90	-Н	1	2.5 ~ 9.0	90	27 ~ 47 (27 ~ 44)	41	0 ~ 4	45	26	_	2.4	HDP-09	FDC-09	S-1L	L-3T
5650 77009120			-120	-H	1	2.5 ~ 9.0	120	27 ~ 57	71	0 ~ 4	45	26	_	2.5				
5650 77012090		-HDZ12	-90	-Н	1	2.5 ~ 12.0	90	33 ~ 41 (33 ~ 38)	41	0 ~ 5	56	32	_	2.5	HDP-12	FDC-12	S-3L	L-4T
5650 77012120			-120	-H	1	2.5 ~ 12.0	120	33 ~ 59	71	0 ~ 5	56	32	_	2.7				
5650 77012150			-150	-H	1	2.5 ~ 12.0	150	33 ~ 69	101	0 ~ 5	56	32	_	2.8				
5650 77016090		-HDZ16	-90	-H	1	3.5 ~ 16.0	90	38 ~ 41 (38)	41	0~6	62	36	_	2.6	1100.40	ED 0 40	0.41	
5650 77016120			-120	-H	1	3.5 ~ 16.0	120	38 ~ 62	71	0~6	62	36	_	2.8	HDP-16	FDC-16	S-4L	L-4T
5650 77016150			-150	-H	1	3.5 ~ 16.0	150	38 ~ 82	101	0~6	62	36	_	3.0				
5650 77122090		-HDZ22A	-90	-H	1	3.5 ~ 22.0	90	56	37	_	76	46	_	2.9				
5650 77122120			-120	-H	1	3.5 ~ 22.0	120	47 ~ 59	67	0 ~ 8	76	46	_	3.3	HDP-22	FDC-22	S-5L	L-6T
5650 77122150			-150	-H	1	3.5 ~ 22.0	150	47 ~ 83	97	0 ~ 8	76	46	_	3.6				

HSK63A, HSK100A have manual clamp holes in the shank.

- 1*. Collet, spanner, hexagon head preset screw, preset screw for semi-dry processing, and adjustment wrench are sold separately. Standard preset screw is
- Refer to ACC 13 for minimum tool insertion length in case of using our coolant collets (OH,C or MS).
- 3. "L1" indicates dimension when using with a preset screw. The value within () indicates the value when using a preset screw with a hex hole (sold
- 4. See ACC 14 for standard tightening torque.



Ordering Example

Without manual clamping hole (HSK40A, HSK50A)

HSK40A - HDZ12 -90 Max. collet I.D. Shank size Projection length With manual clamping hole (HSK63A, HSK100A)

HSK63A - HDZ12 -Shank size Max. collet I.D.

90 **Projection length**

Н With manual clamping hole