

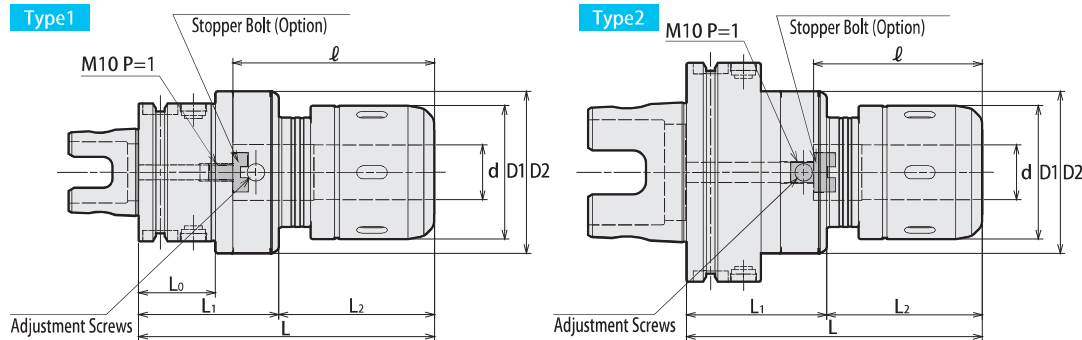


CTZ-SA

"R" Zero Holder for Large Diameter

UTS

Runout at the cutting edge can be adjusted to zero. Suitable for large diameter reaming.



Caution

Please rotate the clamping ring counterclockwise more than 360 degrees after a cutting tool is removed.

Code	Model	Type	d	L	L1	L2	D1	D2	L0	ℓ	G P=1.0	kg	Max. min ⁻¹	Spanner	Wrench
1730 4 ※ 225135	UTS6350 -CTZ25SA -135	1	25	135	64	71	61	74	35	80	10	2.9	12,000	HS-2.5-25	L-6L (Included)
1730 4 ※ 225150	-150	1	25	150	64	86	61	74	35	80	10	3.1	12,000	HS-2.5-25	
1730 4 ※ 232135	-CTZ32SA -135 * 1	1	32	135	64	71	68	80	35	105	10	3.0	10,000	HS-3-32	
1730 4 ※ 232150	-150 * 1	1	32	150	64	86	68	80	35	120	10	3.2	10,000	HS-3-32	
1730 4 ※ 325135	UTS10080 -CTZ25SA -135	2	25	135	64	71	61	74	—	80	10	4.4	12,500	HS-2.5-25	
1730 4 ※ 325150	-150	2	25	150	64	86	61	74	—	80	10	4.6	12,500	HS-2.5-25	
1730 4 ※ 332135	-CTZ32SA -135 * 1	2	32	135	64	71	68	80	—	100	10	4.5	12,000	HS-3-32	
1730 4 ※ 332150	-150 * 1	2	32	150	64	86	68	80	—	115	10	4.8	12,000	HS-3-32	
1730 4 ※ 342135	-CTZ42SA -135 * 2	2	42	135	65	70	88	99	—	100	10	5.9	10,000	HS-4-42	
1730 4 ※ 342150	-150 * 2	2	42	150	65	85	88	99	—	110	10	6.1	10,000	HS-4-42	

Please replace ※ in the code with 0 for low pressure type and 1 for high pressure type.

1. Stopper bolt is sold separately.
2. L-6L wrench is included.
3. The model with " * 1" and " * 2" are not compatible with some accessories. For more information about the accessories, please refer to below chart.
4. Tolerance of cutting tool shank must be h7.

Ordering Example

Low pressure type 0 ~ 1.0MPa (UTS10080 0 ~ 2.0MPa)

UTS6350 - CTZ32SA - 135

Shank size

I.D.

Projection length

Ordering Example

High pressure type 1.1 ~ 7.0MPa (UTS10080 2.1 ~ 7.0MPa)

UTS6350 - CTZ32SA - 135 - H

Shank size

I.D.

Projection length

High pressure type

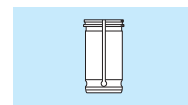
Spanner

ACC 14



MC Collet

CT.SA 16



Min. chucking length

Direct Chucking (without MC Collet)

I.D. of Chuck	Min. chucking length
25,32,42	50

With MC Collet

Collet I.D.	Min. chucking length MC-C, MC-OH
6,8	30
10,12	40
16,20	45
25	50
32	60