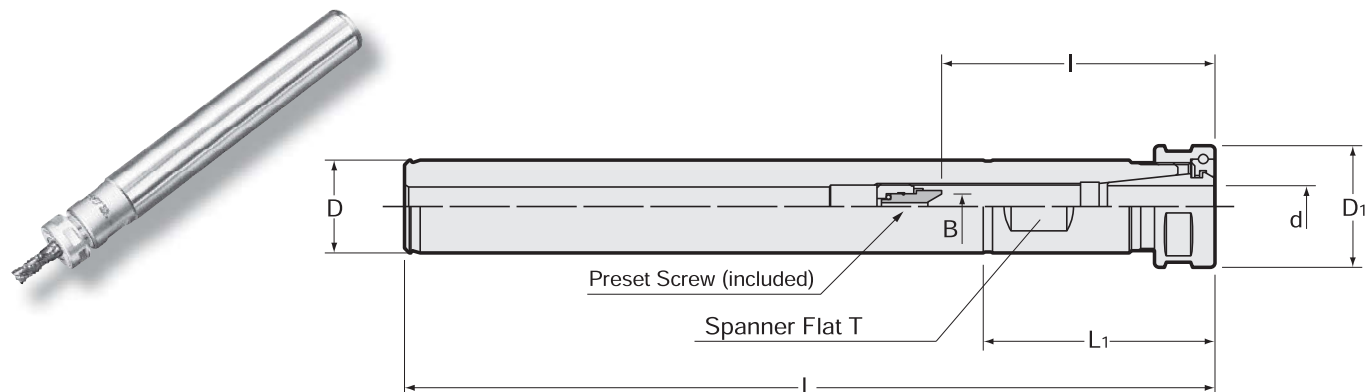


ST-HDC·A

Flex Chuck

- For drilling in tight space. Also suitable as sub-holder of milling chuck.



Metric Sizes (Shank)

Unit : Metric

Code	Model	d	D _{0.012}	D1	L	L1	B	I	T	kg	Preset Screw	Nut	Collet	Spanner
0400 12009175	ST20 -HDC09A -175	2.5~9.0	20	26	175	50	0~4	27~56	17	0.4	HDS-09	HDP-09	FDC-09	S-1L
0400 13212185	ST32 -HDC12A -185	2.5~12.0	32	32	185	51	0~6	34~70	29	1.0	HDS-12	HDP-12	FDC-12	S-3L
0400 13212235	-235	2.5~12.0	32	32	235	51	0~6	34~70	29	1.2	HDS-12	HDP-12		

1. Collet, spanner, hexagon head preset screw, preset screw for semi-dry processing are sold separately. Standard preset screw is included.
2. Refer to P. 092 for minimum tool insertion length in case of using our coolant collets (OH,C or MS) and tool with tang.
3. See P.499 for standard Tightening Torque.

Ordering Example

ST20 - HDC 09 A - 175

Shank size

Max. collet I.D.

Projection length (L)

Inch Sizes (Shank)

Unit : Inch

Code	Model	d	D _{0.0005}	D1	L	L1	B	I	T	kg	Preset Screw	Nut	Collet	Spanner
0400 22409175	ST0750 -HDC09A -175	0.098~0.354	0.750	1.024	6.890	1.969	0.0~0.157	1.063~2.126	0.669 (17mm)	0.4	HDS-09	HDP-09	FDC-09	S-1L
0400 24012185	ST1250 -HDC12A -185	0.098~0.472	1.250	1.260	7.283	2.008	0.0~0.236	1.338~2.598	1.142 (29mm)	1.0	HDS-12	HDP-12	FDC-12	S-3L
0400 24012235	-235	0.098~0.472	1.250	1.260	9.252	2.008	0.0~0.236	1.338~2.598	1.142 (29mm)		HDS-12	HDP-12		

1. Collet, spanner, hexagon head preset screw, preset screw for semi-dry processing are sold separately. Standard preset screw is included.
2. Refer to P. 092 for minimum tool insertion length in case of using our coolant collets (OH,C or MS) and tool with tang.
3. See P.499 for standard Tightening Torque.

Ordering Example

ST0750 - HDC 09 A - 175

Shank size

Max. collet I.D.

Projection length (L)

Collet

P. 086 - 089



Spanner

P. 095



Preset screw

P. 094

