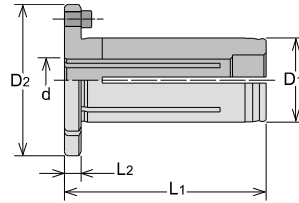


Collet with stopper pin for PHS·H

Coolant compatible collets.



OH type : For cutter with oil hole

Code	Model	D1	D2	L1	L2	d
2584 300532※※	PHS32H - d - OH	32	55	72	4	6, 8, 10, 12, 16, 20, 25



C type : For collet through coolant

Code	Model	D1	D2	L1	L2	d
2584 300632※※	PHS32H - d - C	32	55	72	4	6, 8, 10, 12, 16, 20, 25

- Specify the inner diameter size in the **d** part of the model number. (No need to align the digits.)
- The ※※ in the code is followed by the inner diameter size in two digits.

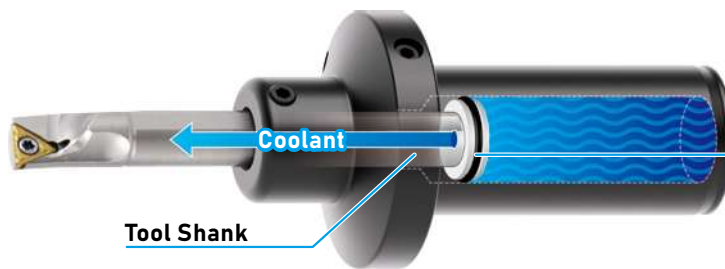


Min. Clamping length of cutter						
Collet I.D. d	6, 8	10, 12	16	20	25	
Min. Clamping length	29	40	45	50	55	

Ordering Example

PHS32H - 6 - OH
Shank size I.D. Type

Coolant Bit Sleeve ST·H-CBS



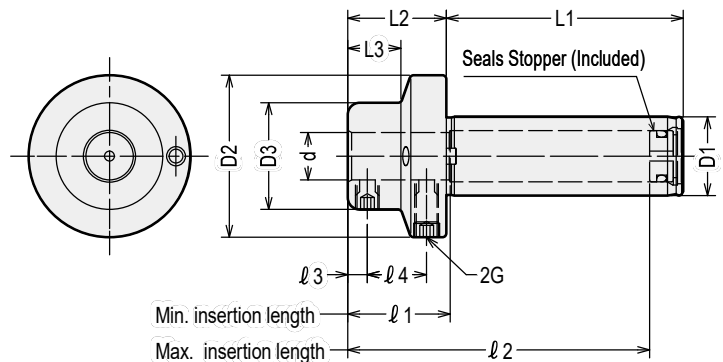
Seal stopper (PAT.P)

Pushed by coolant pressure and adheres to the tool shank end face to prevent coolant leakage from the tool shank flats!

Comparison Video



Prevents coolant leakage from tool shank! Efficient coolant supply to I.D. of the workpiece!



- Maximum coolant pressure: 0.5~7MPa
- Cutters must be inserted at least the minimum insertion length. If the minimum insertion length is not met, the seal stopper will not function and coolant will leak.

商品コード	型式	d	D1	D2	D3	L1	L2	L3	l1	l2	l3	l4	G
6674 03206000	ST32H - CBS06R	6	32	55	27	70	25	10.9	26	86	5	15	M5
6674 03208000	ST32H - CBS08R	8	32	55	27	70	30	14.9	30	91	5	20	M6
6674 03210000	ST32H - CBS10R	10	32	55	27	70	30	14.9	30	91	5	20	M6
6674 03212000	ST32H - CBS12R	12	32	55	27	70	35	19.9	35	96	5	25	M6
6674 03216000	ST32H - CBS16R	16	32	55	34	70	40	26.2	40	101	5	30	M6
6674 03220000	ST32H - CBS20R	20	32	55	40	70	40	25.3	40	97	6	28	M8

Ordering Example

ST32H - CBS06R
Shank size I.D.